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PRELIMINARY ISSUE

D5719-1

Job Sheet 197863



POSITIVE RECALL

EFFECTIVE **JUL 18 2019** **21**

RELEASED **68** DATE **OCT 11 2019**

A waiting for FAA Approval



Part No: D5719-1

Job Qty: 10 pcs

Part Name: Radius Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/18/19

Job Tracking No:

Due Date: 8/20/19

Created By: Marie Lajeunesse

Type: SOLD

Rev. A ^{SAP} 19/09/24

Description:

Note: DWG D5719-REV A5 IPP REV: A 19.03.12 NEW ISSUE DD VERF: JFS

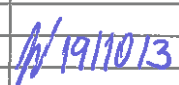
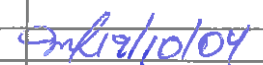
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	10 pcs	8/20/19	8/20/19	0.17	0.31	Waterjet - Flow		08/19/10/01
120	QC 2	10 pcs	8/20/19	8/20/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		08/19/10/01
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

PRIORITY

					QC 2 - 65	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					Conventional Mill - 1 - B4B	
130	Conventional Mill - 1 - B4B	10 pcs	8/20/19	0.00 0.50	Conventional Mill - 2 - B4B	
140	QC 2	10 pcs	8/20/19	0.00 0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
150	QC 8	10 pcs	8/20/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	

OCT 11 2019

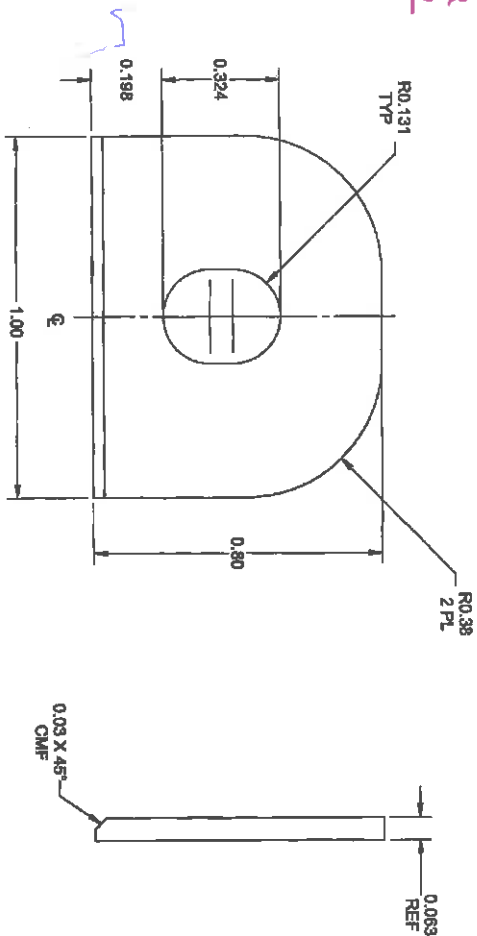
Part Specifications

Specifications could not be found.

Plex 7/18/19 7:26 AM Dart.lajeunesse.marie

SHOP COPY
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ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 101867



D5719-1 RADIUS BLOCK

- NOTES:
- 1) MATERIAL: 6061-T6/62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S
OR: 6061-T6/62 ALUMINUM BAR
PER QQ-A-226/8 OR AMS-QQ-A-226/8 (OR AMS 4176/4128/4154/416) OR
QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6S
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.7
 - 7) WEIGHT: 0.01 lbs

APPROVED

REV.	NEW ISSUE	DESCRIPTION	REV.	DATE
A				
DESIGN	RF			
DRAWN	RF			
CHECKED	DD			
MFG. APPR.	VS			
APPROVED	D5719			
DATE	19.07.19			

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REV. A
SHEET 1 OF 1
SCALE
NTS

DART Aerospace USA, Inc.
Hillsboro, OR